

**TITLE:** DCM Setter

**REPORTS TO:** Prod. Eng. Manager

**DEPARTMENT:** Engineering

**REVIEWED BY:** Mathew Mound

**DATE:** 15/07/2022

## NATURE AND SCOPE:

To prepare high pressure dies for production. To change dies & set the machine to the correct process parameters. To work closely with the Process & Toolroom engineers to solve any die or process issues as they arise. Starts the machine after the set to ensure all process parameters are correct & that good parts are passed off by quality before handing the machine over to production. To assist with the training & development of die casting operatives.

## PRINCIPAL ACCOUNTABILITIES/RESPONSIBILITIES:

### SETTER

- Lock off/Tag off procedure to be followed whilst setting/changing dies
- Safety harness is in good working order
- Any platforms/Ladders/anchor points are not damaged or dirty
- Safe working at height
- Prepare the area for setting/changing dies
- Ensures adherence to safety protocols by all department employees at all times
- Preparation of the dies in the green area to the set up & check sheets
- Prepare all lifting equipment to be used. (Clean, the correct ID inspection tag & safe working load visible)
- Check all electrical/hydraulic/water & vacuum ancillaries are with the tooling to be changed
- Ensures all hand tools are available & in a safe condition to use
- Cleaning equipment & dirty used rag/brushes are disposed of in correct receptacle
- The tool being removed is placed in the red area in the orientation for transport to the toolroom
- Working with the SMED teamwork towards improving changeover times

### SKILLS/ATTRIBUTES

- Hard working, self-motivated, willing to take on whatever duties are required to meet the needs of the job
- Need to be attentive to detail and follow procedures set out
- Current crane license (Training will be provided)
- Current FLT license (Training will be provided)
- Working at height (Training will be provided)
- Working in confined spaces (Training will be provided)

### SUPERVISORY REQUIREMENTS

- None

### EDUCATION AND/OR EXPERIENCE

- Must be literate and numerate
- Must be computer literate



# JOB APPLICATION

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## **COMMITMENT TO FLEXIBILITY**

The post holder accepts the need to be flexible in terms of roles, responsibilities, and hours of work (changing shifts) to ensure the goals and objectives of the business are met to maximize production. Restrictions apply on holiday allocation in that all skills must be covered at all times. Holiday will be authorized accordingly.

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## **COMMITMENT TO QUALITY**

Given that quality encompasses all aspects of the company's business, every employee shares the responsibility to prevent the occurrence of any non-conformities relating to the products, processes, and the quality system. To that end, all employees have an obligation to identify and record any non-conformity and through designated channels initiate/recommend solutions. Further every employee is required to control continued processing, delivery, or installation of non-conforming product until verified solution has been implemented.

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## **WORK ENVIRONMENTS AND CONDITIONS**

Shop floor orientated. The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions. Located at our Kidderminster plant.